

KARINA™



INTERIOR DOORS

ABOUT KARONA

Crafted out of a passion for engineering excellence, Karona™ doors are known for their high-quality construction.

From the warmth of real wood veneer to endless customization options, Karona™ interior doors are distinct, beautiful, and designed to last.

The Karona story starts with Ron Sisson and the purchase of Spartan Millwork company in Grand Rapids, Michigan in 1980. The factory was initially outfitted to produce small quantities of windows and louver doors but after the acquisition, Ron formed a new company, Karona, after his two daughters – Karin and Rona – and set out to improve upon the existing manufacturing systems in a precise way.

With a passion for engineering, Ron meticulously found the very best equipment for all facets of door manufacturing – not only crafting interior doors to exacting standards, but also integrating efficiencies that have allowed for continuous growth over the last 30 years while staying committed to supporting long-term relationships with clients, suppliers, and team members.

Today, Karona™ is a JELD-WEN brand that's still committed to crafting high-quality door products that elevate any home or commercial property, making it an architect's door of choice for stile and rail interior doors.

Shown on cover:

K5810 WALNUT 8-PANEL RAISED, SHOWN IN CLEAR FINISH

TABLE OF CONTENTS

INTRODUCTION	4
Distinctive Design collection	10
Craftsman Collection	12
Classic Collection	16
French Doors	20
Louver Doors	24
FULL CUSTOM CAPABILITIES	26
Wood & Glass	28
Moulding	32
Classic	30
Finishing	32
WARRANTY	34





DOORS OF DISTINCTION

Expertly crafted for high-end homes and commercial spaces, Karona™ interior doors are distinctive and beautiful, capturing the substantial feel and warm appearance of real wood. Choose from dozens of timeless door designs or create your own custom solution. Karona™ doors present a wealth of options for creating an elevated look and getting the finest of details right — including more than 20 wood species, decorative glass choices, and more.

WHEN DETAILS MATTER MOST

TRADITION MEETS TECHNOLOGY

Karona™ doors blend precise stile & rail production technology with skillful team craftsmanship to produce a stunning appearance and lasting performance.

STABILITY IS BUILT IN

The solid core material resists expansion, contraction, and cracking, and its premium wood veneers meet or exceed industry standards.

CUSTOM CAPABILITIES

Create the door you want from a broad array of choices, including panel design and sticking, wood species, clear and decorative glass, finish options, and more.





AA4010 MAPLE 2-PANEL DOUBLE ARCH TOP WITH
CUSTOM MOLDING, SHOWN IN JET BLACK STAIN



DISTINCTIVE DESIGN COLLECTION

DISTINCTIVE DESIGN COLLECTION

This ever-evolving collection reflects emerging interior design trends, offering doors that make bold architectural statements for today's homes. With trending wood species and glass options, design details such as narrow stiles and rails and v-groove panels, and custom moldings and jambs, this collection lets you create the extraordinary spaces you envision.



DISTINCTIVE DESIGN COLLECTION



A

B

C



D

E

F

G

A. AA410 Maple 2-panel Double Arch Top with Custom Molding, shown in Jet Black Stain **B. RR6000** Rift White Oak 1-Panel Flat V-groove Radius Top
C. K8000 Rift White Oak Stacked Rails, shown in Clear Finish **D. K5300** Maple 3-lite Double Door with Reeded Glass and Custom Lock Block
E. K6040 Rift White Oak 4-Lite with Clear Glass, shown in Clear Finish **F. K6000** Knotty Alder 1-Panel with V-groove
G. K4010 Knotty Alder 2-panel with V-groove

See additional door designs at jeld-wen.com/karona. Stain and paint colors shown are examples only; most doors are available with the stain finish of your choice.



K5300 MAPLE 3-LITE DOUBLE DOORS WITH REEDED GLASS AND CUSTOM LOCK BLOCK, SHOWN IN JET BLACK STAIN

A close-up photograph of wood-grain panels. The image is split into two main sections: a vertical section on the left and a horizontal section on the right. The vertical section shows a wood panel with a square sticking detail, where the wood grain is oriented vertically. The horizontal section shows a wood panel with a square sticking detail, where the wood grain is oriented horizontally. The text 'CRAFTSMAN COLLECTION' is overlaid in white, sans-serif, uppercase letters across the center of the image.

CRAFTSMAN COLLECTION

CRAFTSMAN COLLECTION

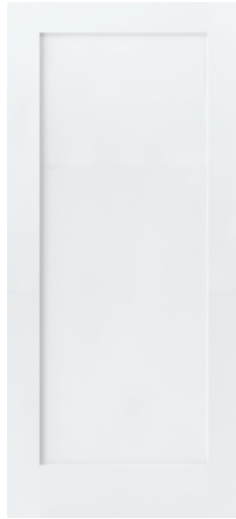
These flat panel doors feature smooth surfaces, clean lines, and square sticking detail that keeps designs streamlined. Multiple designs hearken back to the stylish simplicity of classic American Craftsman and Shaker creations. Karona™ flat panel doors include trend-right choices for modern, coastal, and farmhouse style homes and venues.



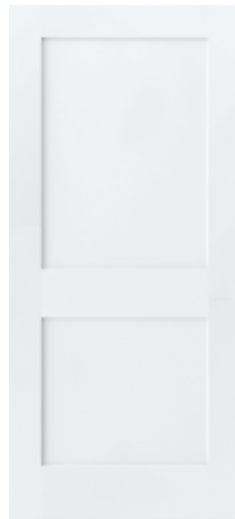
CRAFTSMAN COLLECTION



A



B



C



D



E



F

A. K6000 Rift Cut White Oak 1-Panel Shaker **B. K6000** MDF 1-Panel Shaker **C. K4010** MDF 2-Panel Shaker
D. K5320 MDF 3-Panel Craftsman **E. K5300** White Birch 3-Panel Shaker **F. K53050** Poplar 5-Panel Shaker

See additional door designs at jeld-wen.com/karona. Stain and paint colors shown are examples only; most doors are available with the stain finish of your choice.



K6000 RIFT CUT WHITE OAK 1-PANEL SHAKER, SHOWN IN CLEAR FINISH
K6040 RIFT CUT WHITE OAK 4-LITE WITH CLEAR GLASS, SHOWN IN CLEAR FINISH



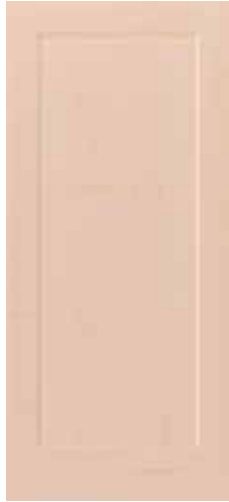
CLASSIC COLLECTION

CLASSIC COLLECTION

A hallmark of fine homes for hundreds of years, raised panel interior doors are beautifully realized today in our Karona™ line. Choose from dozens of designs and wood species that enhance traditional or historical spaces with ageless elegance, architectural interest, and lasting performance. Sticking profiles can be chosen to match your millwork style preference.



CLASSIC COLLECTION



A



B



C



D



E



F



G



H



I



J

A. K6000 Maple 1-Panel Raised **B. K4010** Poplar 2-Panel Raised **C. K5300** Knotty Alder 3-Panel Raised **D. K5300** MDF 3-Panel Raised, in Custom Paint **E. K5310** Walnut 3-Panel Raised **F. K1081** Alder 3-Panel Raised **G. K5400** Knotty Alder 4-Panel Raised **H. K5410** Quarter Sawn African Mahogany 4-Panel Raised **I. K3040** Poplar 4-Panel Raised **J. K3060** Walnut 6-Panel Raised **K. K5610** Alder 6-Panel Raised **L. K5660** Alder 6-Panel Raised **M. K3080** Alder 8-Panel Raised **N. K5810** Walnut 8-Panel Raised **O. K3180** 18-Panel Raised Walnut

See additional door designs at jeld-wen.com/karona. Stain and paint colors shown are examples only; most doors are available with the stain finish of your choice.



K



L



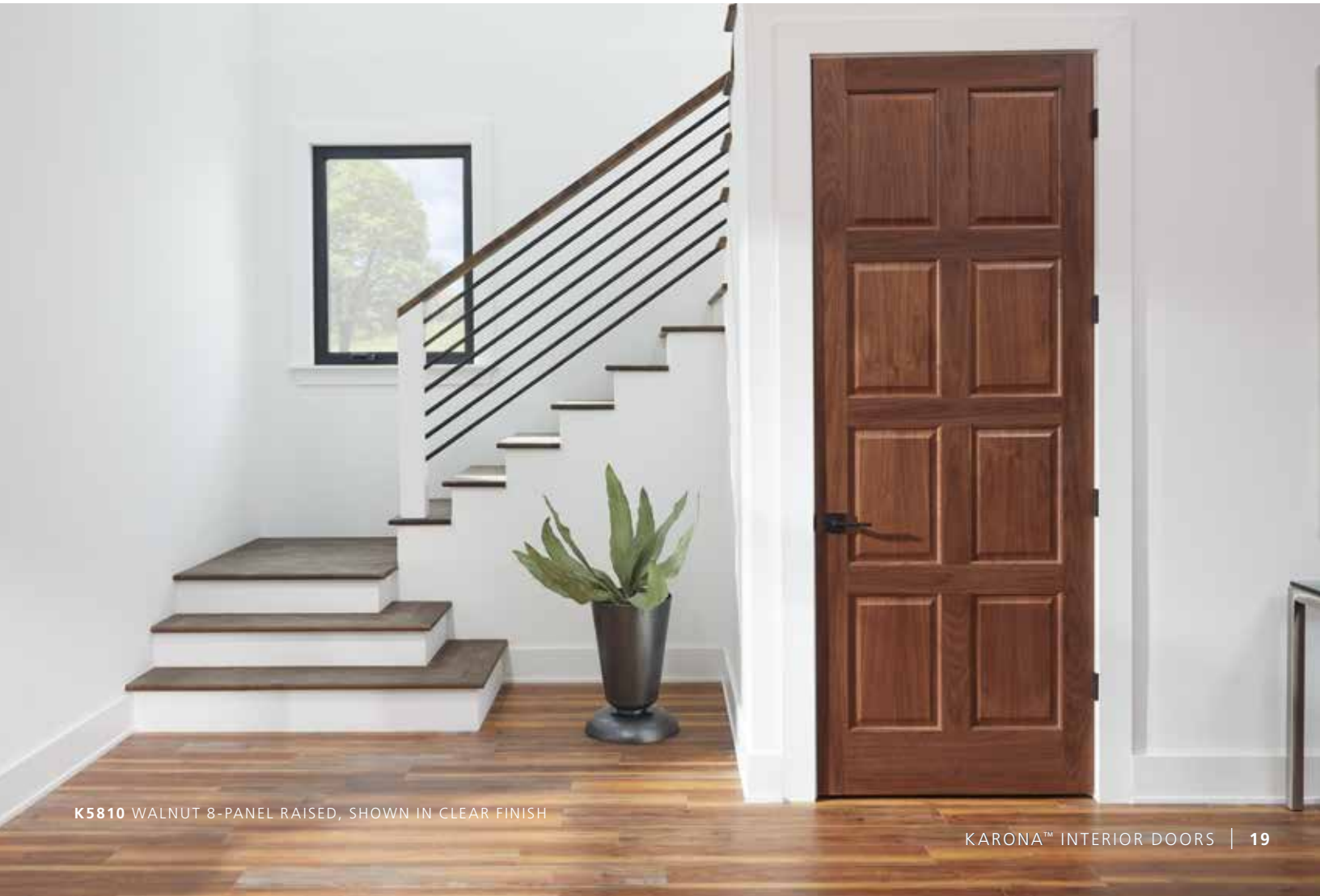
M



N



O



K5810 WALNUT 8-PANEL RAISED, SHOWN IN CLEAR FINISH



FRENCH DOORS

FRENCH DOORS

Add practical elegance to a living area or home office with beautifully crafted French doors. The Karona™ line includes full-lite, multi-lite, and paneled designs. Add clear glass for visibility or ensure privacy with your choice of decorative glass.



FRENCH DOORS



A



B



C



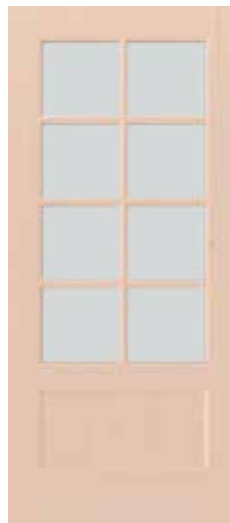
D



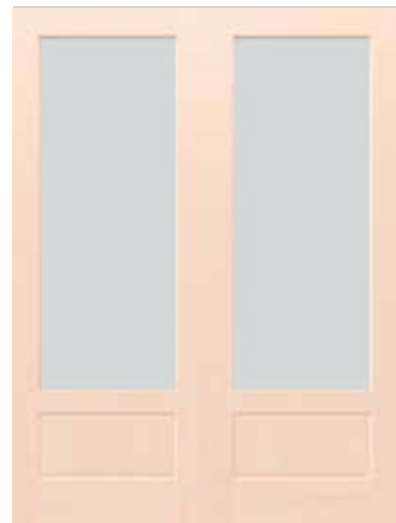
E



F



G



H

A. K6010 Alder 1-Lite with Clear Glass **B. K6090** Walnut 9-Lite with Clear Glass **C. K6020** MDF 4-Lite with Clear Glass **D. K3820** Quarter Sawn African Mahogany 9-Lite over 2-Panel with Clear Glass **E. K6020** Knotty Alder 8-Lite with Clear Glass **F. K6080** MDF 15-Lite with Clear Glass **G. K5380** Maple 8-Lite over 1-Panel with Clear Glass **H. K4010T4G** Maple 1-Lite over Panel Double Door with Clear Glass

See additional door designs at jeld-wen.com/karona. Stain and paint colors shown are examples only; most doors are available with the stain finish of your choice.



K4010T4G MAPLE 1-LITE OVER PANEL DOUBLE DOOR
WITH CLEAR GLASS, SHOWN IN CUSTOM STAIN



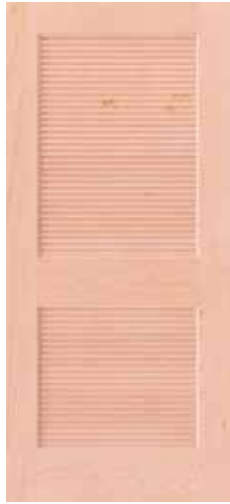
LOUVER & VENTILATED DOORS

LOUVER DOORS

Karona™ interior doors are available with a full or partial louver design. Functional and well made, these doors bring continuous ventilation to spaces that need it, such as linen and clothes closets, pantries, enclosed laundry areas, and small bathrooms.



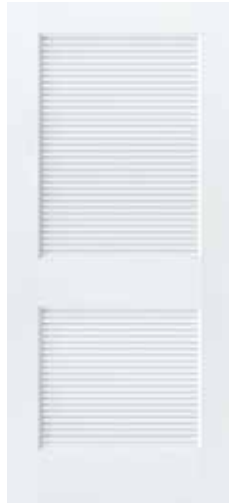
A



B



C



D



E



F



G



H



I



J

A. K7330 Walnut Full Louver **B. K7300** White Birch Louver/Louder **C. K7320** MDF Louver/Panel
D. K7300 MDF Plantation Louver/Louder **E. K7302** MDF Plantation Louver/Louder Bifold **F. K6000** MDF 1-Panel Modern Vent
G. K4010 MDF 2-Panel Modern Vent **H. K4010** MDF Panel/Modern Vent **I. K4010** MDF Modern Vent/Panel **J. K4010** MDF 3-Panel Modern Vent

See additional door designs at jeld-wen.com/karona. Stain and paint colors shown are examples only; most doors are available with the stain finish of your choice.



FULL CUSTOM CAPABILITIES












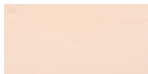












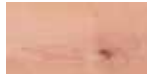




TAILOR TO YOUR TASTE

Karona designers and engineers can build any door you want. We will turn your concepts into a design, develop construction and aesthetic details, and present you with drawings for approval. From wood species, sticking, and custom stains to glass and more, choose from the options below and find many more options online.



WOOD & GLASS

SPECIES

						
Primed MDF	Pine	Knotty Pine	White Poplar	Poplar	White Ash	Paint Grade Poplar
						
Maple	Rustic Maple	White Birch	Natural Birch	White Oak	Red Oak	Rustic White Oak
						
Quarter Sawn Red Oak	Quarter Sawn White Oak	Rift Cut Red Oak	Rift Cut White Oak	Hickory	Alder	Knotty Alder
						
Cherry	Quarter Sawn African Mahogany	Rustic Walnut	Walnut			

More species available upon request.



GLASS



Clear



Beveled



Bronze Tint



Antique



V-Groove



Flemish



Glacier



Minster



Reeded



Thin Reeded



Yacare



Glue Chip



Rain



Austral Cross Reeded



Obscure



Velour



White Hue Opaque



Mirror

More glass options available upon request.



MOULDING

Add subtle visual interest to your classic, timeless, modern, or statement interior door with decorative moulding. Through custom capabilities, you can choose various sticking profiles, extravagant designs, or create a unique solution that matches the crown molding throughout the home for a cohesive aesthetic.

STICKING OPTIONS



Ogee Sticking



Ovolo Sticking



Mission Sticking



Square Sticking

**Some door designs are available with 20-,45-, 60-, and 90- minute fire rating options for increased protection.*

FINISHING

STAIN FINISHES

Karona™ can stain, or color match any color upon request.

SHOWN ON ALDER



Coastal Cool



Clear



Khaki



Warm Toffee



Chestnut



Suntan



Brown Sugar



Chocolate



Spice



Maritime Blue

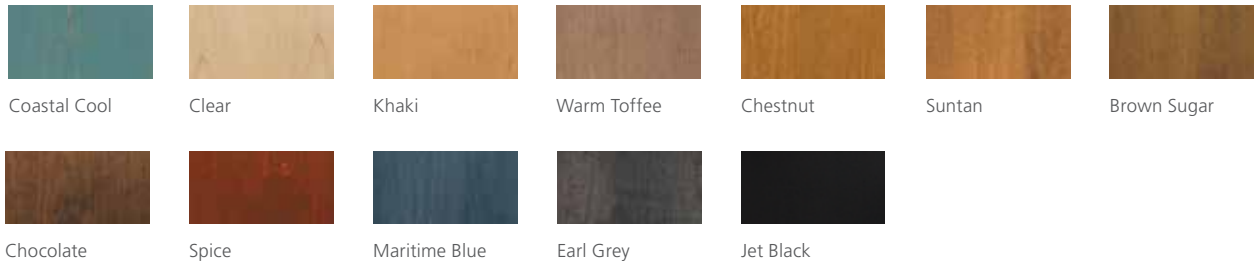


Earl Grey

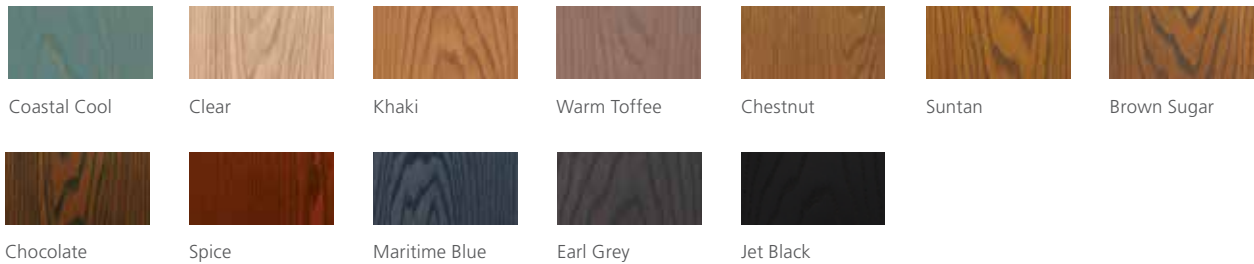


Jet Black

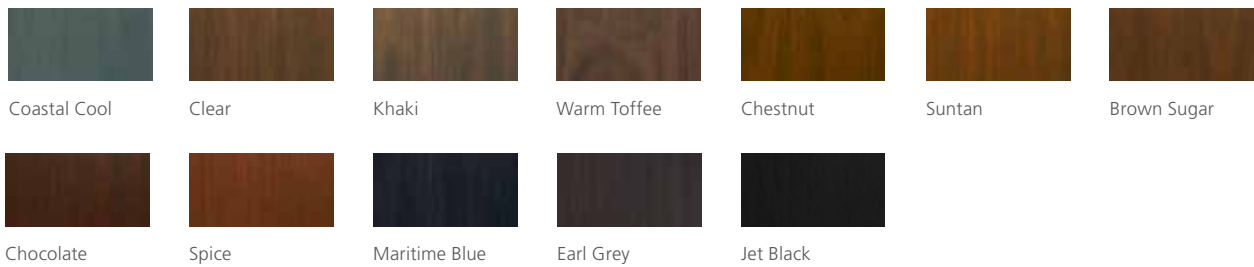
SHOWN ON MAPLE



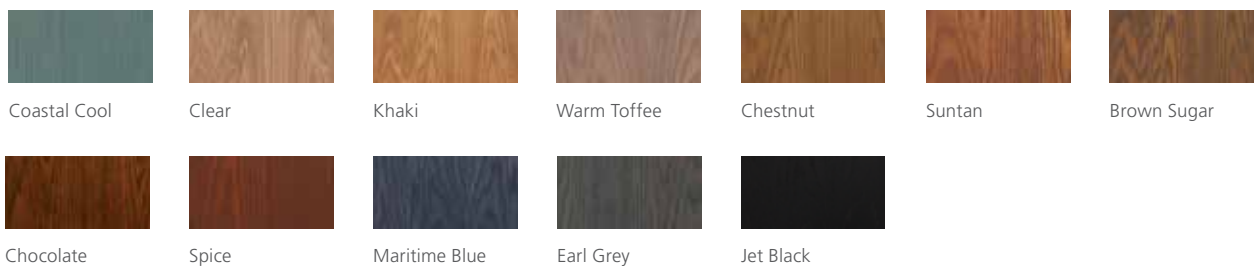
SHOWN ON RED OAK



SHOWN ON WALNUT



SHOWN ON WHITE OAK



Stains may look different on different wood species

WARRANTY COVERAGE

All doors manufactured by Karona, Inc. ("Karona") (except those doors specifically excluded below from the warranty) are warranted by Karona to the Original Purchaser to be free from defects that would render those doors unserviceable or unfit for the ordinary purposes for which doors of that kind are recommended. The term "Original Purchaser" as used in this warranty means the individual or entity that purchases the door from Karona or the owner(s) of the residential dwelling or commercial structure in which the door was originally installed.

LIMITED LIFETIME COVERAGE

Commercial and residential interior doors are covered under this limited warranty beginning on the date that the doors are originally purchased and continuing for as long as the doors remain in use at the residential dwelling or commercial structure where, and as, originally installed.

CLAIM PROCEDURES

Since Karona cannot control the handling or exposure of doors after shipment, the Original Purchaser must inspect the doors when received. If, at the time a door shipment is received, a door has a defect that can be reasonably discovered by inspection of that door, the Original Purchaser must, prior to hanging or fitting the door and within 30 days of the date shipment is received, send written notice of the defect to Karona, Inc.
P.O. Box 888410,
Grand Rapids, Michigan 49588-8410.

If a defect is discovered or occurs after a door is hung, written notice of the defect must be sent by the Original Purchaser to Karona, at the address listed above, within 30 days of discovery of the defect. The Original Purchaser shall not return any goods to Karona until Karona has been provided a reasonable opportunity to inspect the goods at the Original Purchaser's premises to determine whether a defect exists. Karona shall not be liable for any doors repaired, returned, or replaced without its written consent.

EXCLUSIVE REMEDY

If warranted doors contain defects covered under this limited warranty, Karona's obligation shall be limited to repairing or replacing the doors (not including labor costs to re-finish or re-hang the

doors) or to refunding the purchase price Karona received for the doors to the Original Purchaser at Karona's option. THIS LIMITED WARRANTY IS THE SOLE AND EXCLUSIVE REMEDY OF ANY PURCHASER AGAINST KARONA, INC.

EXCLUSIONS FROM COVERAGE

This limited warranty does not apply to any of the following:

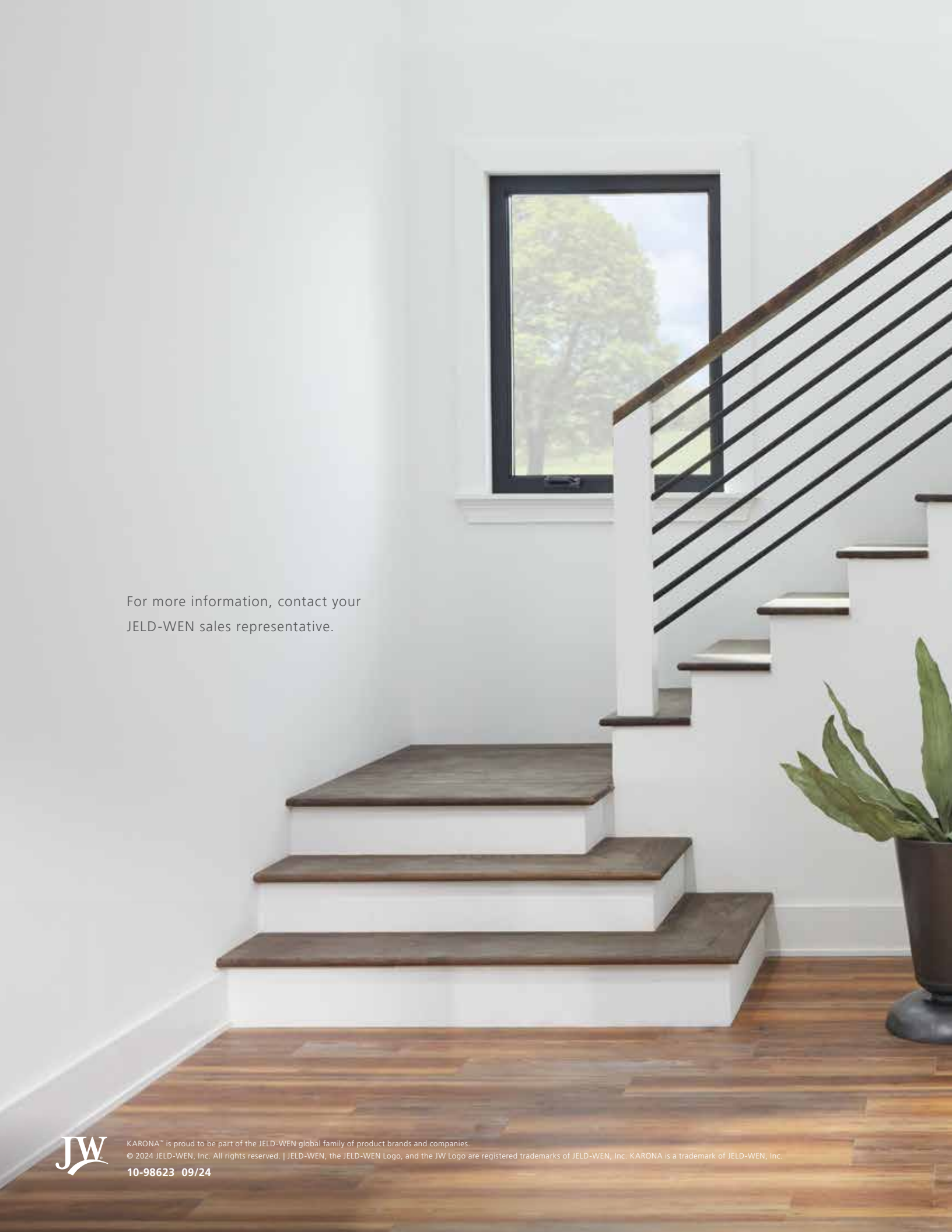
- A. Any condition or appearance caused by a failure to follow Karona's written Handling, Installation and Finishing Instructions.
- B. Any exterior door in a non-single family dwelling.
- C. Any interior door used as an exterior door.
- D. Natural variations in the color or texture of wood.
- E. Warp which does not exceed 1/4 inch in the plane of the door. Warp is any distortion in the door itself and does not refer to the relationship of the door to the frame or jamb in which it is hung. The term "warp" shall include bow, cup, and twist. In measuring the amount of warp in a door, the following method shall be used: Bow, cup, and twist shall be measured by placing a straightedge on the suspected concave face of the door at any angle (i.e., horizontally, vertically, or diagonally) with the door in its installed position. The measurement of bow, cup, and twist shall be made at the point of maximum distance between the bottom of the straightedge and the face of the door. If the claimed defect is warp, Karona may defer repairing or replacing the door for a period of up to twelve (12) months from the date of claim or the date when the door was installed, in order to permit conditioning and equalizing to humidity and temperature conditions.

- F. Small checks and surface imperfections that may appear over time. Karona's products are produced with hardwood veneers. However, because of the nature of wood, small checks and surface imperfections may appear over time, especially those subjected to severe climatic conditions such as exposure to sunlight or extreme variations in moisture, humidity, and dryness. These small checks and surface imperfections as well as the shrinking or swelling of the wood surfaces are not considered defects. They are part of the natural weathering process of wood. These occurrences may best be minimized by proper finishing and adequate climatic conditions. (See Karona's Handling, Installation and Finishing Instructions for more detail).
- G. Any condition arising from any purchaser's neglect or failure to properly maintain the door.
- H. Any leakage around a glazed portion of a door that has been glazed by someone other than Karona.
- I. The appearance of any field-finished door (except for specific manufacturing defects). Certain species of wood, particularly oak, contain chemicals that react unfavorably with certain finishes. Where possible, the surface should be tested for such an unfavorable reaction.
- J. All doors 1-1/4" and under in thickness
- K. All doors that are wider than 3'0", higher than 8'0", or thicker than 1-3/4"
- L. All doors with face veneers of different species. (E.g., oak interior / maple exterior).
- M. Doors pre-finished at the factory and meeting the criteria of the approved finish sample prior to hanging. Installation of prefinished doors shall constitute acceptance of finishing (including color and feel) of the door.
- N. Normal wear and tear or deterioration for reasons other than material and workmanship of the door.
- O. Incompatibility of hardware with a particular door construction.

- P. Any condition or work completed on the door that results in the stripping of hinge screws.
- Q. Trimming of cross rails by more than twenty percent (20%) of their width. Pre-fitting width of Designer Series doors by more than 3/16" width. Pre-fitting width of Builders series doors by more than 1/16" width.
- R. Any field modification of a door (removal of panels, glass, etc.).

NOTWITHSTANDING ANY OTHER PROVISION IN THIS LIMITED WARRANTY, KARONA, INC. EXPRESSLY DISCLAIMS AND EXCLUDES ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND ALSO DISCLAIMS AND EXCLUDES ALL LIABILITY FOR INCIDENTAL, CONSEQUENTIAL, INDIRECT, OR ANY OTHER SPECIAL DAMAGES OF ANY PURCHASER, INCLUDING LOST PROFITS, FOR BREACH OF WARRANTY OR OF CONTRACT OR OTHERWISE.

NOTE: SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. SOME STATES ALSO DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. IN CALIFORNIA, FOR EXAMPLE, BUYERS OF DOORS USED PRIMARILY FOR PERSONAL, FAMILY, OR HOUSEHOLD PURPOSES HAVE SPECIFIC RIGHTS TO RETURN DEFECTIVE DOORS TO THEIR SELLER.



For more information, contact your
JELD-WEN sales representative.

